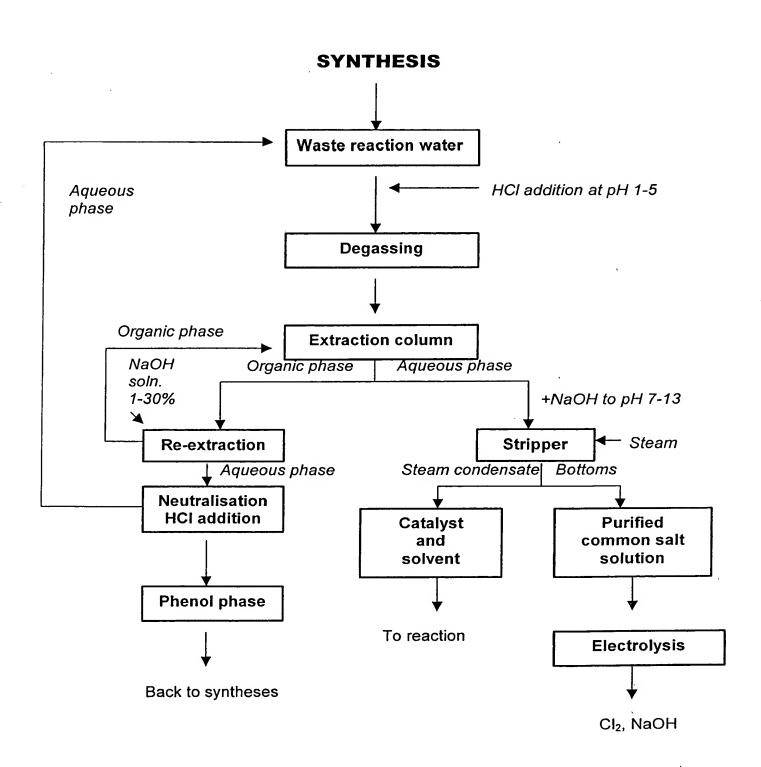
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Fig. 1

Process diagram:



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Fig. 2

